Qty:

47 Um:

Each

: D3403-3 TO D2570

: D2570

: D2570

: 30/09/2008

Date: User: Tuesday, 23/09/2008 10:13:09 AM

Linda Lacelle

**Process Sheet** 

**Drawing Name** 

**Part Number** 

Material

**Due Date** 

**Drawing Number** 

**Project Number** 

**Drawing Revision** 

Customer

: CC-DAR01 Dart Aerospace Ltd.

S.O. No. :

Type

: MACHINED PARTS

Job Number **Estimate Number** 

: 42220 : 10804

P.O. Number

: 23/09/2008

This Issue Prsht Rev. : NC

: // First Issue

: 00015 **Previous Run** 

Written By

Checked & Approved By

Comment

**Additional Product** 

Job Number:



Seq. #:

**Machine Or Operation:** 

Description: QUALITY CONTROL

1.0



Comment: QUALITY CONTROL

**PULL FROM W/O 41710** 

47 X D3403-3



2.0 MILLING CONV





Comment: CONVENTIONAL MILLING MACHINE

**CUT D3403 TO LENGTH** PER DRWG D2570 REV.B

DIM .800-

COME OFF MACHINE

3.0

4.0



Comment: INSPECT PARTS AS THEY COME OFF MACHINE





Comment: SECOND CHECK

5.0 PACKAGING 1





PACKAGING RESOURCE #1

SECOND CHECK



Comment: PACKAGING RESOURCE #1









USING NEW B/N





Tuesday, 23/09/2008 10:13:09 AM Linda Lacelle

Customer: CC-DAR01 Dart Aerospace Ltd.

**Process Sheet** 

Drawing Name: D3403-3 TO D2570

√Job Number: 42220

Part Number: D2570

Job Number:

Seq. #:

**Machine Or Operation:** 

Description:

6.0

QC21

FINAL INSPECTION/W/O RELEASE



-8/12/01 of mF 08-11-08

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion

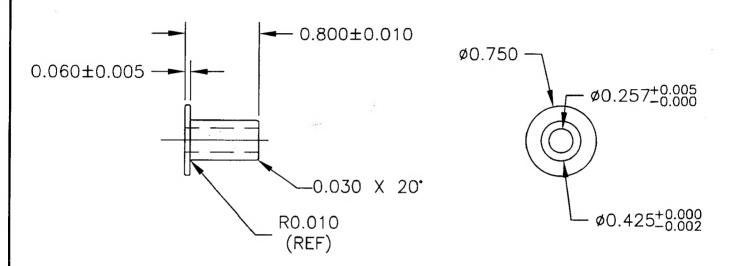




i	DESIG	P#	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
	CHEC	(ED	APPROVED	DRAWING NO. R	EV. B
		世	91	D2570 SHEET 1	OF 1
	DATE			TITLE	SCALE
	07.04.17			BUSHING	1:1
	Α		96.09.16	NEW ISSUE	
	В		07.04.17	UPDATE NOTES	

RELEASED





## D2570 BUSHING

## D2570 BUSHING

1) MATERIAL:

AISI 303 ROUND BAR (REF. DART SPEC. M303R)

2) FINISH:

NONE

- 3) ALL DIMENSIONS ARE INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) BREAK ALL UNMARKED SHARP EDGES TO 0.010 MAX

We Way

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